

Mixing Epoxy Resins General Guidelines

Mixing Instructions

Dispense appropriate parts of Part A and Part B and mix thoroughly until a homogeneous consistency is achieved. The mixture will turn translucent milky amber but will clarify when applied in a thin film during curing. Transfer the mixed resin into another clean container and mix for another minute and use.

For mix metering application, ensure that an equal flow rate of Part A and Part B is achieved. A 24 element static mixer provides excellent mix results. Attach the static mixer and dispense and discard approximately 1-ounce material before using the material. Dispense the material in on corner of the component casing and allow the material to completely flow through out. This technique will reduce voids and air entrapment.

Please view our “MAX EPOXY PROPER MIXING TECHNIQUE” video on YouTube:

<http://youtu.be/MrBjbLtupgw>. Although the featured epoxy resin system may be different from the epoxy system you have purchased, the general technique and proper mixing procedure is applicable.

Use this mix technique to avoid tacky spots, uncured sections, and poor mechanical performance caused by poor mixing and incorporation of the resin and the curing agent.



Cured Residual from Pour Cup



Cured Residual from Mix Cup

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